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010477

D206-642-311
Job Sheet 194872



Part No: D206-642-311

Job Qty: 1 pcs

Part Name: Skidtube LH, Low & High Gear with Standard Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 6/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 29-30 IPP Rev:J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 12.11.21 ECN12-679 DD verf:JLM IPP Rev:O 14.04.25 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup	Run	Workcenter / Supplier		
Hrs	Hrs								
110	Packaging 1 - Pick Kit	1 pcs	6/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2	DAS	
							Packaging 1 - 3	74	
							Packaging 1 - 4	9-89	
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

JUN 19 2019
Sign-off



Container No: S194465



Part: D206-642-311

Job No: 194872

Serial No/Batch: S194465

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, JG, STC SH98-

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S193838

Plex 5/9/19 12:55 PM Dart.lajeunesse.marie

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/6/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/6/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/6/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/6/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	

DAS
75
9-89 8/14/2019 MB

NavB 8/14/2019

DAS AUG 14 2019
21
9-89
DAS AUG 14 2019
21
9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: FG107 Identify and pack for shipping as per PPP D206-642-311 Location :FG107

135 - Document Control - Document Control Photocopy bluefile and create labels per PPP D206-642-311 CHG008

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5166710
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5163234
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167345
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158586
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5144958
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5003921
D206-642-341	Replacement Skidtube (Fits LH or RH)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193838
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5188545
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5148412
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5059551
D2932-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165369
D2933-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163190
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5158471
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5108444
D2938-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164415
D2939-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163206
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059286
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114083
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157300
D3457-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172538
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5166712
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5157064
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144565
NAS1149C0463R	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5176545
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5174288

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	167	0
	AN4-6A	12	817	0
	AN4C5A	1	58	0
	AN5-10A	4	256	0
	AN5-11A	8	187	0
	AN5-12A	4	286	0
	D206-642-341	1	3	0
	D206-648-013	1	4	0
	D2652	16	230	0
	D2712	10	579	0
	D2932-1	1	6	0
	D2933-1	1	6	0
	D2934	2	19	0
	D2935	2	24	0
	D2938-1	1	6	0
	D2939-1	1	5	0
	D3407-043	1	18	0
	D3413-1	1	17	0
	D3456-1	1	130	0
	D3457-1	2	45	0
	MS21042L3	8	2,964	0
	MS21042L4	12	3,480	0
	MS21043-4	1	1,227	0
	NAS1149C0463R	1	308	0
	NAS1149D0363J	8	2,013	0
	NAS1149D0463J	24	4,921	0
	NAS1149D0563J	8	3,283	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -357	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-357	WEARSHOE KIT (REPLACES -347)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-11	WEARSHOE (REPLACES D3535-11 + D3536-11)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-35	WEARSHOE (REPLACES D3535-35 + D3536-35)
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40								2		D3414-041	GHW LUG (REPLACES D2659)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

Change Record

PAGE 1 OF 1

Part Number: D206-642-311 /-311BL /-311G/-312/-312BL/-312G

Description: SKIDTUBE , LH/RH

[illegible]